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C1  
rail plane, said webs include a sheet type material with a substantially 90 degree twist about said transverse direction;

10 a plurality of shielding plates extending from said webs, each of said shielding plates being arranged in a plane substantially perpendicular to said base rail plane, said shielding plates having a width wider than a width of said webs.

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Please cancel claim 19 without prejudice and add the following new claims.

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C2  
23. (New) A shielding device in accordance with claim 19, wherein:

said webs and said shielding plates are aligned in said longitudinal direction of said base rail;

said planes of said shielding plates include said transverse direction.

24. (New) The process according to claim 9, wherein:

said metal sheet has sheet plane with a longitudinal direction in said sheet plane;

said forming of said shielding plates, said base rail and said webs are performed in said sheet plane;

5 said forming aligns said shielding plates, said base rail and said webs in said longitudinal direction of said sheet plane;

said rotating of said shielding plates is performed about a transverse direction, said transverse direction being in said sheet plane and substantially perpendicular to said longitudinal